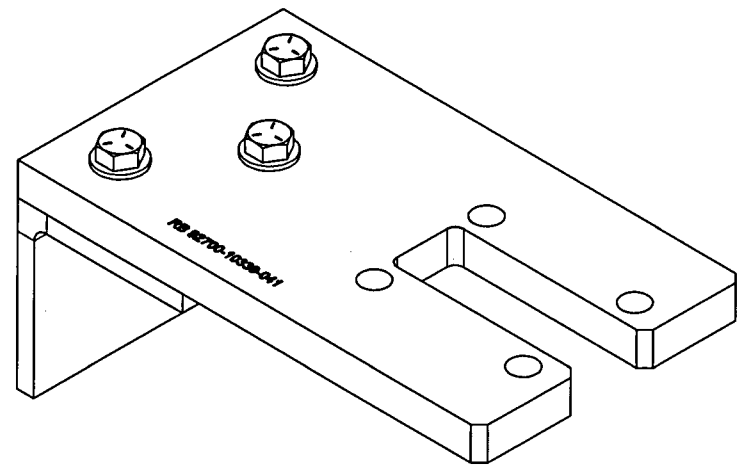
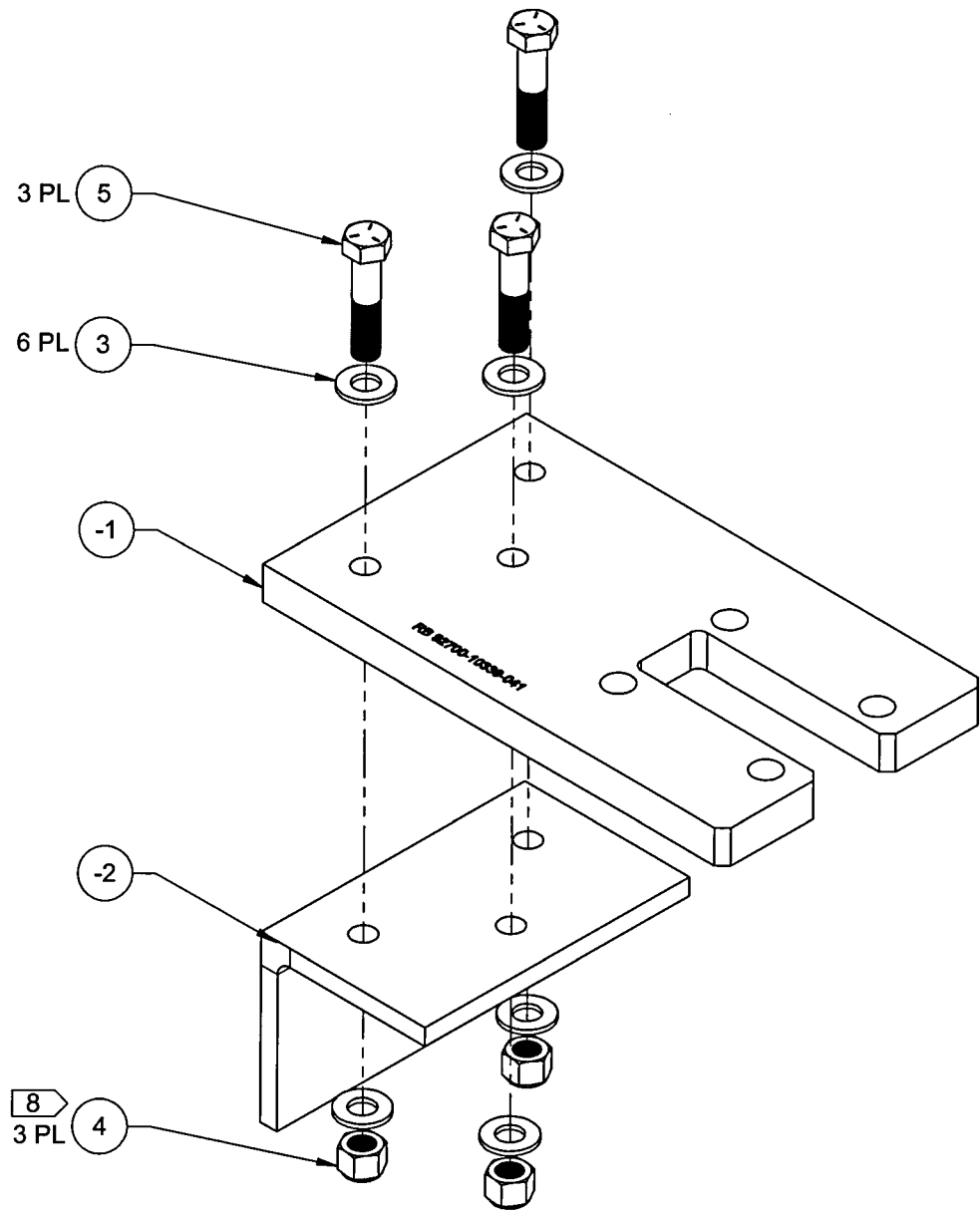


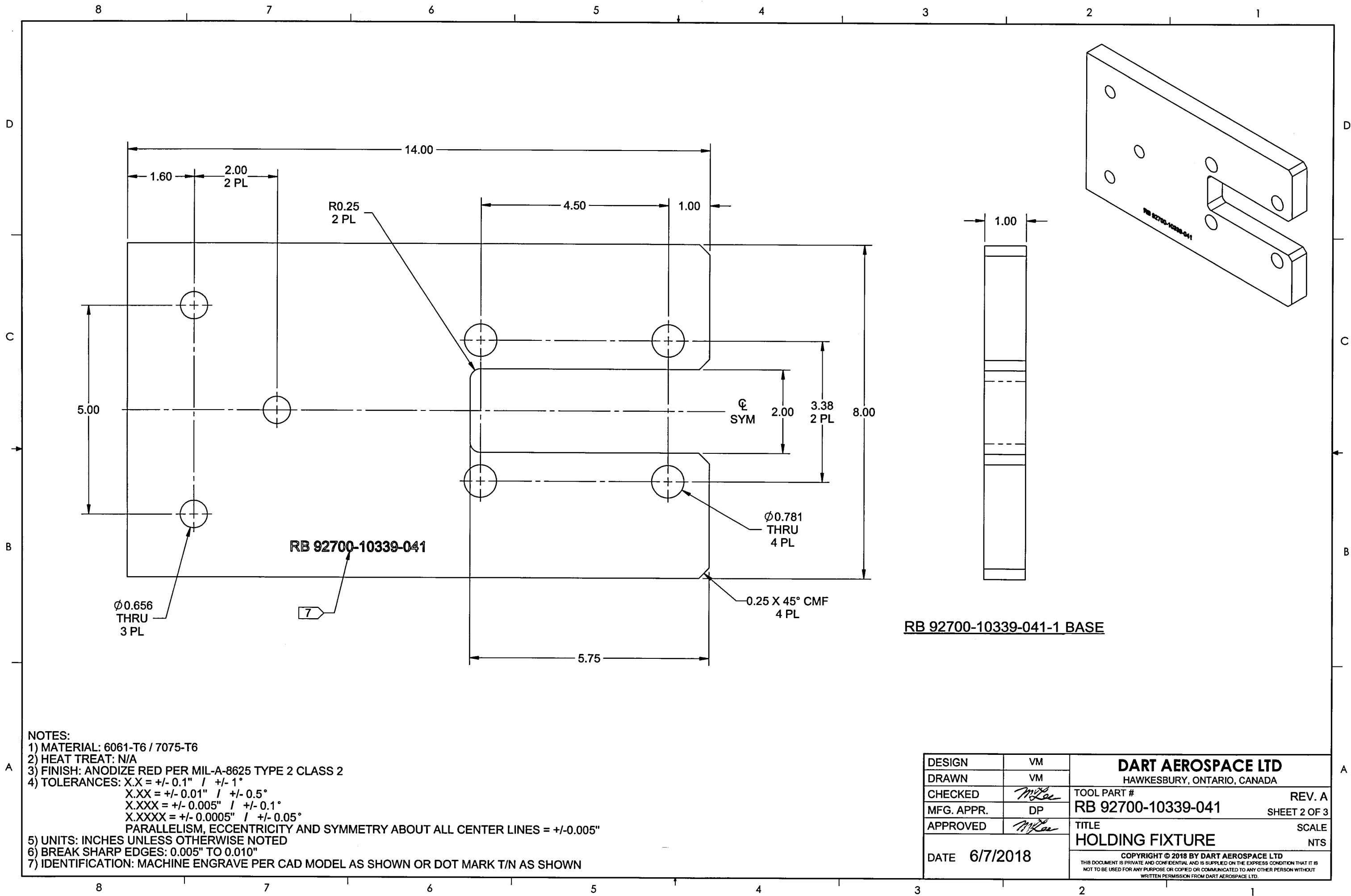
ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10339-041-1	BASE
-2	1	RB 92700-10339-041-2	ANGLE
3	6	McMaster#98023A035 OR EQUIV	FLAT WASHER STEEL FOR 5/8" SCREW
4	3	McMaster#97135A275 OR EQUIV	HEX LOCKNUT 5/8"-18 STEEL GRADE 8
5	3	McMaster#91247A439 OR EQUIV	STEEL HEX HEAD SCREW 5/8"-18 x 2-3/4" LG.



RB 92700-10339-041 HOLDING FIXTURE

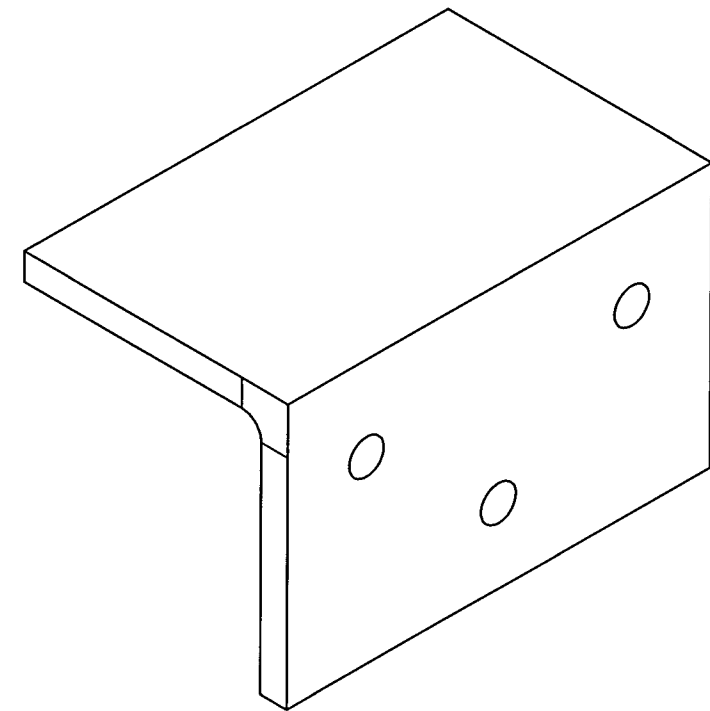
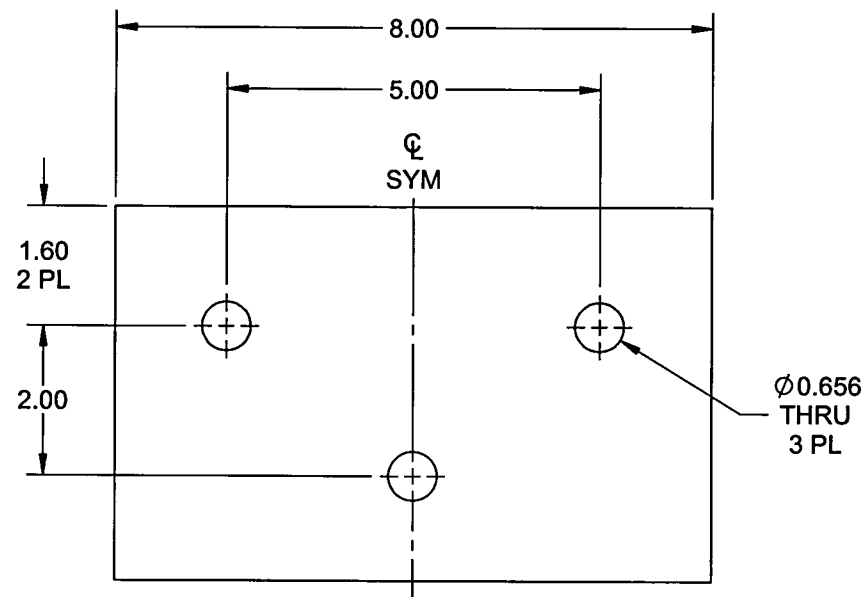
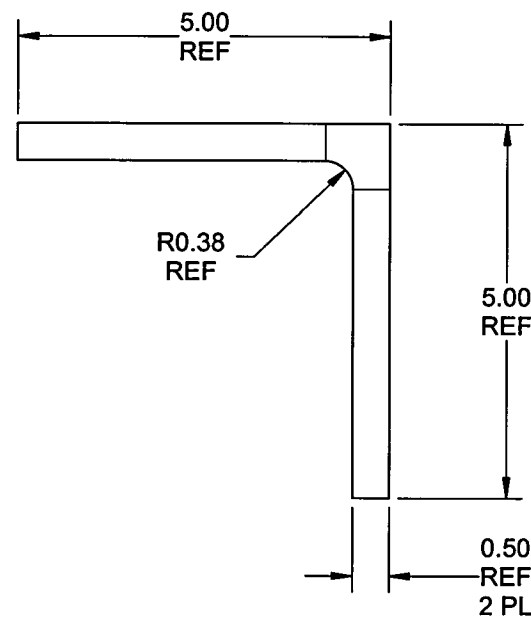
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLE AS SHOWN, TORQUE ITEM 4 TO 144 FT-LBS

A	NEW ISSUE	18-616	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>MZ</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10339-041	SHEET 1 OF 3
APPROVED	<i>MZ</i>	TITLE	SCALE
DATE 6/7/2018		HOLDING FIXTURE	NTS
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NOTES:
1) MATERIAL: 6061-T6 / 7075-T6
2) HEAT TREAT: N/A
3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10339-041	SHEET 2 OF 3
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 6/7/2018		HOLDING FIXTURE	NTS
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RB 92700-10339-041-2 ANGLE

- NOTES:
- 1) MATERIAL: McMaster#9017K94 OR EQUIV
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10339-041	SHEET 3 OF 3
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 6/7/2018		HOLDING FIXTURE	NTS
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